

twilight

INSTRUMENTOS DE MEDICIÓN INDUSTRIAL

Durómetro Digital EHS Tipo C, Polygon

PO-EHS5C

www.twilight.mx



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1 Overview

1.1 Specifications

- ① Range : 0~100H
- ② Accuracy : $\pm 1H$
- ③ Memory : 500 readings
- ④ Power : Ni-HM rechargeable
- ⑤ Communication: USB
- ⑥ Environment : 0°C ~ 50°C, 20%~85%RH
- ⑦ Dimension : 153*50*29 mm
- ⑧ Weight : 170 gr

1.2 Models & Applications

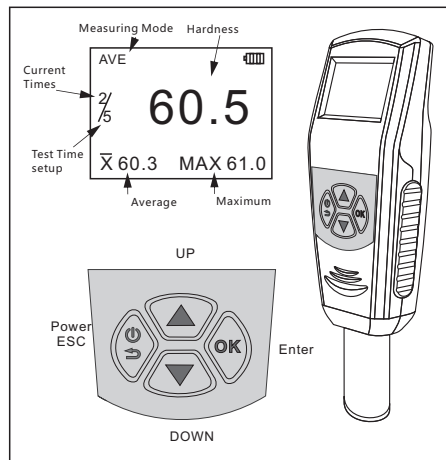
Models	Type	Indenter	Applications
EHS1A	A		Soft vulcanized rubber, natural rubber, nitriles, thermoplastic elastomers, flexible polyacrylics and thermosets, wax, felt, and leathers
EHS5C	C		Medium-hard rubber, thermoplastic elastomers, medium-hard plastics, and thermoplastics
EHS5D	D		Hard rubber, thermoplastic elastomers, harder plastics, and rigid thermoplastics
EHS1B	B		Moderately hard rubber, thermoplastic elastomers, paper products, and fibrous materials
EHS00	00		Soft rubber, thermoplastic elastomers, very soft plastics and thermoplastics, medium-density textile windings
EHS0	0		Extremely soft rubber, thermoplastic elastomers, sponge, extremely soft plastics and thermoplastics, foams, textile windings
EHS00	00		Moderately hard rubber, thermoplastic elastomers, and very dense textile windings

EHS series






Durometer

User's Manual

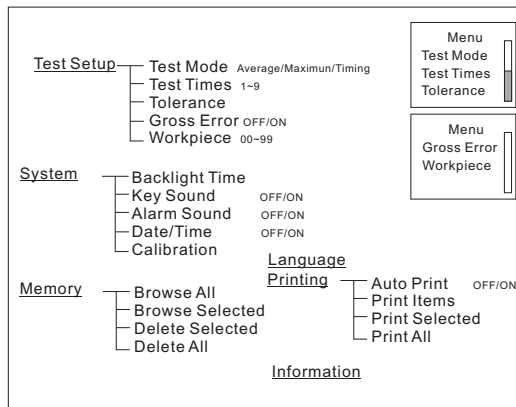


3 Menus

Menu Setup

-  Cancel or Return to the previous menu
-  Move upward, Increase numerical
-  Move downward, Reduces numerical
- OK** Enter or Selected and/or Confirm the setup

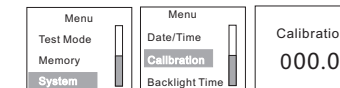
Menu Structure



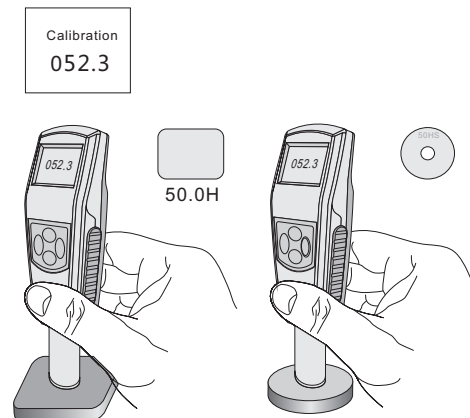
4 Calibration

For a long-term use or other reasons, some measurement error may occur. The error can be eliminated by calibration.

Enter Menu-System-Calibration



Test on a standard hardness block or a standard thickness block.



2 Test

2.1 Specimen

- The surfaces of the specimen shall be flat and parallel over an area to permit the presser foot to contact the specimen over an area having a radius of at least 6.0 mm from the indenter point.
- The specimen shall be suitably supported to provide for positioning and stability.
- The specimen shall be at least 6.0 mm in thickness unless it is known that results equivalent to the 6.0mm values are obtained with a thinner specimen.
- The lateral dimensions of the specimen shall be sufficient to permit measurements at least 12.0 mm from any edge.

2.2 Test Mode

There are three kind of modes:

Average mode(AVE), maximum mode (MAX) and Timing mode (☑).

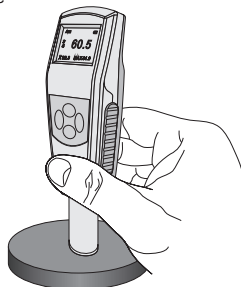
AVE: To calculate the hardness value with the average indentation depth.

MAX: To calculate the hardness value with the maximum indentation depth.

Timing : To calculate the hardness value with the maximum indentation depth.

2.3 Test Procedure

- To press the indenter onto the surface of specimen and make sure the presser foot is contact closely to it.
- When the data is stable, the buzzer will make a sound and the value will be shown until the next measuring.



2.4 Reading Test Data

The measured value, mean and maximum vale can read on LCD.

And can browse the historical data in memory.

The data in memory are the average of every statistic group.

Enter **Menu-Memory**, select **Browse All** or **Browse Select**.

Memory	001 65.7	005 71.7
Browse All	002 68.1	006 73.5
Browse Selected	003 55.2	
Delete Selected	004 64.6	

Press  or  to move cursor selecting data.

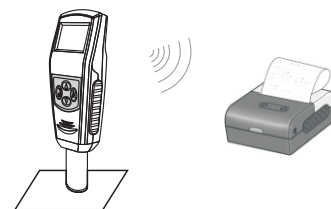
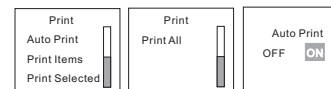
Press **OK** can display the detail (Date/time, work piece number)


2.5 Data Printing


The test report can be print to use EPX-58P wireless printer. You can set the **AutoPrint** to **ON**, or print the historical data in memory by **Print All** and **Print Select**. The print items can be chosen in **Print Items**.

Turn on the printer, put it near the durometer (not more than 2m away). If **Auto Print** is set to **ON**, When a group of test is finished the report will print automatically.

Select **Print Select** or **Print All**, Press **OK** to print data.



Press  to adjust the numerical

Press  to move the digit

Chang the data displayed to the standard value(here is 50.0H)

Press **OK** to confirm the calibration

Warranty Card

Description: Digital Durometer

Model: _____

User: _____ Tel: _____

Add: _____

Agent: _____ Tel: _____

Date: _____

Warranty Description

Please use our product exactly according to our user's manual.

All products sold by our company or authorized dealer are covered by 12 month warranty.

Anthropogenic causes, irresistible natural factors cause the product damage, our company will not warranty.



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LLÁMANOS

+52(81) 8115-1400 / +52 (81) 8173-4300

LADA Sin Costo:
01 800 087 43 75

E-mail:
ventas@twilight.mx

www.twilight.mx



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