

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Twilight S.A. de C.V.

Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional, Optical, Acoustic, Thermodynamic, Mechanical, Mass, Force and Weighing Devices, Chemical, Time and Frequency and Electrical Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen

Initial Accreditation Date:

Issue Date:

Expiration Date:

March 12, 2015

April 03, 2019

June 30, 2021

Accreditation No.:

Certificate No.:

83078

L19-187

President/Operations Manager
Perry Johnson Laboratory

Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com



Twilight S. A. de C. V.

Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Outside Micrometer ^F	1.27 mm to 152.4 mm	$(2 \times 10^{-4} + 6.3 \times 10^{-4} \text{L/}152.4) \text{ mm}$	Gauge Blocks Grade 0 JIS B 7502
Caliper ^F	1.27 mm to 457.2 mm	(0.01 + 0.008L/457.2) mm	Gauge Blocks Grade 0 JIS B 7507
Height Gauge ^F	1.27 mm to 304.8 mm	0.007 1 mm	Gauge Blocks Grade 0 JIS B 7517
Dial Thickness Gauge ^F	0.022 mm to 12.255 mm	0.0017 mm	Foil Thickness Standards
Coating Thickness Gauge Ferrous Base ^F	0.022 mm to 12.255 mm	1.4 µm	ASTM D 7091 ASTM E 376
Coating Thickness Gauge Non-Ferrous Base ^F	0.022 mm to 12.255 mm	1.4 μm	
Ultrasonic Coating Thickness Gauge ^F	1.27 mm to 100 mm	0.014 mm	Block Set Grade 0 ASTM E797/ E797M
Welding Meter ^F	1.27 mm to 50.8 mm	0.004 6 mm	Set Block, Grade 0, Rule, Microscope JIS B 7517, JIS B 7516 CEM-DI-012
Angle Meter ^F	10° to 180°	1.7°	Angular Set Blocks ASME Y14.5-2009
Lenght Meter ^F (Distance Measurement)	0.5 m to 30 m	0.000 84 m	Distance Meter Comparison Brand LEICA, Mod. D810 ISO 16331-1
Ruler ^F	1 mm to 1 000 mm	0.82 mm	Rules, Microscope JIS B 7516 CEM-DI-012
Tapes ^F	30 m Maximum	$(8.2 \times 10^{-4} + 2 \times 10^{-5} \text{L}) \text{ m}$	Ruler CEM DI-011 NOM- 046-SCFI-1999
Surface Profilometer ^F	25.4 μm to 635 μm	2.2 μm	Shims ASTM D4417

Ontical

Issue: 04/2019

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Luxometer ^F	20 lux to 7 000 lux	$(1.62 \times 10^{-1} + 2.26 \times 10^{-2} \text{L}) \text{ lux}$	Lux Meter Comparison CNM-MFO-PT-004
Gloss / Specular Reflectance ^{FO}	Angle of Incline ρ(e): 20°	0.17 GU	Glossmeter ASTM D523
	ρ(e): 60°	0.17 GU	
	ρ(e): 85°	0.23 GU	





Twilight S. A. de C. V.

Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Acoustic

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Acoustic Level Generate (F=1 kHz) ^{FO}	94 dB to 114 dB	0.14 dB	Acoustic Calibrator IEC 61672-1

Thermodynamic

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Pyrometer ^F	50 °C to 1 200 °C	1.2 °C	Black Body, Model IR-301
Bimetallic Thermometer ^F	30 °C to 500 °C	0.36 °C	CENAM Technical Guide Dry Well Calibrator Fluke 726 NMX-CH-70-1993-SCFI
Temperature Measurement Thermocouple Type J ^F	30 °C to 500 °C	0.19 °C	Dry Well Calibrator Fluke 726
Temperature Measurement Thermocouple Type K ^F	30 °C to 500 °C	0.19 °C	CEM TH-001
Temperature Measurement Thermocouple Type T ^F	30 °C to 500 °C	0.19 °C	
Temperature Measurement Thermocouple Type E ^F	30 °C to 500 °C	0.19 °C	
Equipment to Measure Temperature Sensor RTD Pt 100 (385) 2,3,4 Wire ^F	30 °C to 500 °C	0.14 °C	
Equipment to Measure Temperature Sensor RTD Pt 500 2,3,4 Wire ^F	30 °C to 500 °C	0.14 °C	
Equipment to Measure Temperature Sensor RTD Pt 1000 2,3,4 Wire ^F	30 °C to 500 °C	0.14 °C	
Equipment to Measure Contact Temperature Sensor ^F	30 °C to 150 °C	0.18 °C	
Thermohygrometer Only Humidity ^F	30 % RH to 90 % RH	0.6 % RH	Vaisala Humidity Chamber
Thermohygrometer Only Temperature ^F	-15 °C to 50 °C	0.033 °C	CEM TH-007



Twilight S. A. de C. V.Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Indirect Verification of Lebb Hardness Tester HLD ^{FO}	449 HLD to 800 HLD	6 HLD	Hardness Block ASTM A956
Accelerometer ^{FO}	0.5 m/s ² to 1 m/s ²	0.058 m/s ²	Vibration Gauge (Calibrator) Vibration Calibrator Brand: MMF, Mod. VC120 With Frequencies of: 70 Hz to 10 000 Hz IEC 60068-2-6
Torque Tools ^F	1.1 N·m to 7.91 N·m	0.016 N·m	Torque Tester Analyzer Model I-80 NMX-CH-6789-IMNC- 2006 ISO 6789-2017
	7.9 N·m to 192.07 N·m	0.16 N·m	Torque Tester Analyzer Model DIS-IP200 NMX-CH-6789-IMNC- 2006 ISO 6789-2017
	135.6 N⋅m to 1 356 N⋅m	0.53 N·m	Torque Tester Analyzer Model BMX 100F NMX-CH-6789-IMNC- 2006 ISO 6789-2017
Dynamic Viscosity Meters ^{FO}	0.1 Pa·s to 53.36 Pa·s	0.000 4 Pa·s	Cannon Standard Oil ASTM D7042
Kinematic Viscosity Ford Cups No. 2, 3, 4, 5 ^{FO}	10 mm²/s to 1 200 mm²/s	0.25 mm ² /s	Cannon Standard Oil ASTM D1200
Kinematic Viscosity Zahn Cups No. 1,2,3,4,5 ^{FO}	5 mm ² /s to 1 840 mm ² /s	0.21 mm ² /s	Cannon Standard Oil ASTM D4212
Anemometer ^F	1 m/s to 13 m/s	0.18 m/s	Hot Wire Anemometer Amprobe Comparison IEC 61400-12-1 ASTM D5096
Pressure ^{FO}	-160 kPa to 0 kPa	0.054 % of reading	Pressure transducer,
	0 kPa to 210 kPa	0.043 % of reading	Pressure Gauge CEM ME-003
	689 kPa to 6 895 kPa	0.034 % of reading	CLM ML 003
	2.068 MPa to 20.684 MPa	0.055 % of reading	
	6.895 MPa to 68.947 MPa	0.2 % of reading	

Issue: 04/2019 This supplement is in conjunction with certificate #L19-187





Twilight S. A. de C. V.

Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Mechanical

Mechanicai	1		
MEASURED	RANGE OR NOMINAL DEVICE	CALIBRATION AND	CALIBRATION
INSTRUMENT, OUANTITY OR GAUGE	SIZE AS APPROPRIATE	MEASUREMENT CAPABILITY EXPRESSED	EQUIPMENT AND REFERENCE
QUANTITI ON GAUGE		AS AN UNCERTAINTY (±)	STANDARDS USED
Direct Verification of			
Durometer Hardness ^F			
Tester Types A, B, C,			
D, E, M, O, DO, OO,			
000 & 000-S	2.46 mm to 2.54 mm	0.007 4 mm	Video Magnification 150x ASTM D2240 JIS K 7312
Identor shape (Not all parameters apply to all		0.007 4 mm	
of Durometer types)			
Identor Diameter		0.007 4 mm	
Identor Tip Diameter		0.007 4 mm	
Identor Tip Radius		0.39°	
Identor Tip Angle		7	
Durometer Indentor			
Spring			
Types A, B, E & O	0.55 N to 8.05 N	0.026 N	Load Cell
Types C, D & DO	4.445 N to 44.45 N	0.016 N	ASTM D2240
Types M	0.324 N to 0.765 N	0.037 N	JIS K 7312
Types OO, OOO	0.203 N to 1.111 N	0.029 N	
Types OOO-S	0.167 N to 1.932 N	0.034 N	
Types C (JIS K 7312)	0.539 N to 8.379 N	0.013 N	

Mass Force and Weighing Device

Wass I ofce and Weigh	ing Berree		
MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS	MEASUREMENT	EQUIPMENT
	APPROPRIATE	CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Analytical Balance ^O	10 g to 300 g	$(1.18 \times 10^{-3} + 2 \times 10^{-6} \text{Wt}) \text{ g}$	Class F1 Weights
	(Res.= 0.001 g)		EURAMET CG-18
Balances and Scale ^O	30 g to 500 g	$(1.16 \times 10^{-2} + 1.5 \times 10^{-5} \text{Wt}) \text{ g}$	
	(Res.= 0.01 g)		
	100 g to 2 000 g	$(1.16 \times 10^{-2} + 4 \times 10^{-6} \text{Wt}) \text{ g}$	
	(Res.= 0.01 g)		
	500 g to 5 000 g	$(1.12 \times 10^{-1} + 1.6 \times 10^{-5} \text{Wt}) \text{ g}$	
	(Res.= 0.1 g)		
	1 000 g to 20 000 g	$(1.17 + 3.2 \times 10^{-5} \text{Wt}) \text{ g}$	Class M1 Weights
	(Res.= 1 g)		EURAMET CG-18
	5 000 g to 100 000 g	$(5.95 + 3 \times 10^{-5} \text{Wt}) \text{ g}$	
	(Res.= 5 g)		



Twilight S. A. de C. V.

Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Mass Force and Weighing Device

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Force-Tension ^F	0.98 N to 9.81 N	0.43 % of reading	Load Cell Interface
	5 N to 50 N	0.14 % of reading	NMX-CH-7500-1-IMNC-2008 ISO 7500-1:2008
	44.48 N to 444.83 N	0.19 % of reading	150 /500-1.2000
	88.97 N to 889.65 N	0.19 % of reading	
	889.7 N to 8 896.5 N	0.15 % of reading	
	9.81 kN to 98.07 kN	0.28 % of reading	Testing Machine Load Cell
			NMX-CH-7500-1-IMNC-2008 ISO 7500-1:2008
Gage Force Meter (Adhesive) ^{FO}	2.22 kN to 22.24 kN	0.76 % of reading	Load Cell ASTM D4541 ISO 4624
Force -	0.098 N to 0.981 N	12 % of reading	Load Cell Interface
Compression ^F	0.98 N to 9.81 N	0.44 % of reading	NMX-CH-7500-1-IMNC-2008 ISO 7500-1:2008
	5 N to 50 N	0.13 % of reading	130 /300-1:2008
	44.48 N to 444.83 N	0.18 % of reading	
	88.97 N to 889.65 N	0.19 % of reading	
	889.7 N to 8 896.5 N	0.11 % of reading	
	9.81 kN to 98.07 kN	0.22 % of reading	Load Cell Interface
			NMX-CH-7500-1- IMNC-2008 ISO 7500-1:2008

Chemical

Issue: 04/2019

MEASURED INSTRUMENT,	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT	CALIBRATION EQUIPMENT
QUANTITY OR GAUGE	ALO AL ALO AL	CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	AND REFERENCE STANDARDS USED
Gas Detector ^{FO}	18 cmol/mol (Oxygen)	2 % of Volume	Gas Standard
	2.5 cmol/mol (Methane)	2.4 % of Volume	CEM QU-012
	100 μmol/mol	5 % of Volume	
	(Monoxide Carbon)		
	25 μmol/mol	10 % of Volume	
	(Hydrogen Sulfide)		
Refractometer ^F	5.926 % °Brix to 84.966 % °Brix	0.042 % °Brix	Standard Solutions Refractometer
	(1.341 69 nD to 1.504 01 nD)	$(2.4 \times 10^{-4} \text{ nD})$	Atago RX-5000i-Plus
			OIML TC17/ SC2/
			N2 OIML R108



Twilight S. A. de C. V.Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Chemical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Conductivity Meter ^{FO}	84 μS/cm	1 μS/cm	Buffer Solutions
	1 413 μS/cm	5 μS/cm	ASTM D1125
	12 880 μS/cm	50 μS/cm	
pH Meter ^{FO}	4 pH	0.012 pH	Buffer Solutions
	7 pH	0.012 pH	ASTM D 1293
	10 pH	0.021 pH	CEM QU-003
Breathalyzer ^{FO}	0.040 % BAC to 0.100 % BAC	0.002 1 % BAC	Gas Standard, OIML R 126 PROY-NMX-CH-153-IMNC-2005

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Measure	0.2 μA to 200 μA	0.006 2 % of reading	Transmille Calibrator 3041A
DC Current ^{FO}	0.21 mA to 2 mA	0.006 3 % of reading	CEM EL-001 CEM EL-007
	2.1 mA to 20 mA	0.006 2 % of reading	CEM EL-007
	21 mA to 200 mA	0.006 3 % of reading	
	0.21 A to 2 A	0.007 9 % of reading	
	2.1 A to 30 A	0.015 % of reading	
Equipment to Measure DC Voltage ^{FO}	0.2 mV to 200 mV	0.006 1 % of reading	
	0.22 V to 2 V	0.007 % of reading	
	2.2 V to 20 V	0.006 9 % of reading	
	22 V to 200 V	0.000 7 % of reading	
	220 V to 1 000 V	0.001 3 % of reading	
Equipment to Measure AC/DC Current Clamp-on Meters (Toroidal) ^{FO}	1 A to 1 500 A	0.017 % of reading	Transmille Calibrator 3041A Work Station Model EA015 CEM EL-007
Equipment to Measure AC Voltage At the listed frequencies	FO		Transmille Calibrator 3041A CEM EL-001
10 Hz to 500 kHz	20 mV to 200 mV	0.022 % of reading	CEM EL-007
10 Hz to 500 kHz	0.22 V to 2 V	0.016 % of reading	
10 Hz to 100 kHz	2.2 V to 20 V	0.016 % of reading	
40 Hz to 20 kHz	22 V to 200 V	0.28 % of reading	
40 Hz to 10 kHz	220 V to 1 000 V	0.049 % of reading	

Issue: 04/2019



Twilight S. A. de C. V.Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE Equipment to Measure	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED Transmille Calibrator 3041A
AC Current At the listed frequencies ^{FO}			CEM EL-001 CEM EL-007
10 Hz to 10 kHz	25 μA to 200 μA	0.033 % of reading	
10 Hz to 10 kHz	0.21 mA to 2 mA	0.069 % of reading	
10 Hz to 10 kHz	2.1 mA to 20 mA	0.11 % of reading	
10 Hz to 10 kHz	21 mA to 200 mA	0.026 % of reading	
10 Hz to 5 kHz	0.21 A to 2 A	0.1 % of reading	
10 Hz to 1 kHz	2.1 A to 30 A	0.04 % of reading	
Equipment to Measure	0.1 Ω	1.5 % of reading	
Resistance ^{FO}	1 Ω	0.15 % of reading	
	10 Ω	0.12 % of reading	
	100 Ω	0.012 % of reading	
	1 kΩ	0.001 3 % of reading	
	10 kΩ	0.001 2 % of reading	
	100 kΩ	0.001 4 % of reading	
	1 ΜΩ	0.001 9 % of reading	
	10 ΜΩ	0.001 9 % of reading	
Equipment to Measure Frequency ^{FO}	1 Hz to 10 MHz	0.001 2 % of reading	
Equipment to Measure	1 Ω to 9 Ω	0.18 % of reading	Resistance Decade Box Model
Earth Resistance Up to 1 kHz ^{FO}	10Ω to 99Ω	0.017 % of reading	RBOX-408 CEM EL-001
Op to 1 KHZ	100Ω to 999Ω	0.001 7 % of reading	CEM EL-001 CEM EL-007
	$1 \text{ k}\Omega \text{ to } 9.9 \text{ k}\Omega$	0.16 % of reading	
	$10 \text{ k}\Omega$ to $99 \text{ k}\Omega$	0.017 % of reading	
	$10 \text{ k}\Omega$ to 999 k Ω	0.0018 % of reading	
	$1~\mathrm{M}\Omega$ to $10~\mathrm{M}\Omega$	0.17 % of reading	
Equipment to Measure	1 nF to 1 00 nF	0.1 % of reading	Transmille Calibrator 3041A
Capacitance ^{FO}	1 uF to10 uF	0.26 % of reading	CEM EL-001 CEM EL-007
Equipment to Measure	1 kΩ	0.12 % of reading	High Resistance Standard
Insulation Resistance	10 kΩ	0.12 % of reading	Decade Box
(Fixed Points) Up to 5 kV ^{FO}	100 kΩ	0.12 % of Reading	Model VRS-100-10-1 kΩ-ROT CEM EL-001
-r	1 ΜΩ	0.12 % of reading	CEM EL-007 CEM EL-004
	10 ΜΩ	0.12 % of reading	



Twilight S. A. de C. V.Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Measure	100 ΜΩ	0.12 % of reading	High Resistance Standard
Insulation Resistance (Fixed Points) Up to 5 kV FO	1 GΩ	0.02 % of reading	Decade Box Model VRS-100-10-1 kΩ-ROT CEM EL-001
	10 GΩ	0.27 % or reading	
or we are	100 GΩ	0.37 % of reading	CEM EL-007 CEM EL-004
	1 ΤΩ	1.6 % of reading	
Equipment to Measure Capacitance - Up to 10 kV ^{FO}	100 pF to 10 μF	0.61 % of reading	Capacitance Decade Box Model CBOX-406 CEM EL-001; CEM EL-007
Equipment to Output AC Voltage (Hipot) @ 60 Hz ^{FO}	1 kV to 10 kV	1.3 % of reading	Voltage Divider/ Multimeter Transmiller Model 8081 CEM EL-022
Equipment to Output DC Voltage (Hipot) ^{FO}	1 kV to 10 kV	1.2 % of reading	
Porosity Detector ^{FO}	1 kV to 30 kV	1.3 % of reading	Crest Meter/ Voltage Divider ASTM G62
Equipment to Measure DC Power ^{FO}	2 W to 3 000 W	0.004 1 % of reading	Transmille Calibrator 3041A CEM EL-014
Equipment to Measure AC Power ^{FO} PF=1, Phase = 0°	2 W to 30 000 W	0.04 % of reading	
Equipment to Output	0.1 mV to 100 mV	0.001 3 % of reading	Multimeter Transmille
DC Voltage ^{FO}	0.11 V to 1 V	0.001 2 % of reading	Model 8081
	1.1 V to 10 V	0.001 3 % of reading	CEM EL-010
	11 V to 100 V	0.001 3 % of reading	
	110 V to 1 000 V	0.001 3 % of reading	
Equipment to Output AC Voltage At the listed frequencies ^{FO}	,		Multimeter Transmiller Model 8081 CEM EL-010
10 Hz to 100 kHz	20 mV to 100 mV	0.03 % of reading	
10 Hz to 1 kHz	0.2 V to 1 V	0.017 % of reading	
10 Hz to 100 kHz	1.1 V to 10 V	0.017 % of reading	
10 Hz to 50 kHz	11 V to 100 V	0.03 % of reading	
10 Hz to 10 kHz	110 V to 1 000 V	0.05 % of reading	
Equipment to Output	0.1 μA to 100 μA	0.001 5 % of reading	
DC Current ^{FO}	0.11 mA to 1 mA	0.001 5 % of reading	
	1.1 mA to 10 mA	0.001 5 % of reading	
	11 mA to 100 mA	0.001 5 % of reading	





Twilight S. A. de C. V.Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output	0.11 A to 1 A	0.001 2 % of reading	Multimeter Transmiller
DC Current ^{FO}	1.1 A to 10 A	0.002 1 % of reading	Model 8081
	11 A to 30 A	0.004 4 % of reading	CEM EL-010
Equipment to Output AC Current At the listed frequencies ^{FO}			Multimeter Transmiller Model 8081 CEM EL-010
10 Hz to 10 kHz	25 μA to 100 μA	0.023 % of reading	
10 Hz to 10 kHz	0.11 mA to 1 mA	0.023 % of reading	
10 Hz to 10 kHz	1.1 mA to 10 mA	0.023 % of reading	
10 Hz to 10 kHz	11 mA to 100 mA	0.012 % of reading	
10 Hz to 10 kHz	0.11 A to 1 A	0.023 % of reading	
10 Hz to 1 kHz	1.1 A to 10 A	0.051 % of reading	
10 Hz to 1 kHz	11 A to 30 A	0.059 % of reading	
Equipment to Output	1 Ω	0.012 % of reading	Multimeter Transmiller
Resistance ^{FO}	10 Ω	0.001 3 % of reading	Model 8081
	100 Ω	0.000 2 % of reading	CEM EL-010 CEM EL-003
	1 kΩ	0.012 % of reading	CENTEE 003
	10 kΩ	0.001 2 % of reading	
	100 kΩ	0.012 % of reading	
	1 ΜΩ	0.012 % of reading	
	10 ΜΩ	0.017 % of reading	
Equipment to Output Frequency ^{FO}	100 Hz to 1 MHz	0.001 2 % of reading	Multimeter Transmille Model 8081
	600 °C to 1 820 °C	0.92 °C	CEM EL-010 Electrical Simulation of Thermocouple Output Multi-Function Workstation Transmille EA015, Transmille
Temperature Calibration, Indication, and Control Equipment used with Thermocouple Type E ^{FO}	-200 °C to 1 000 °C	0.31 °C	EA001A Euramet CG-11
Temperature Calibration, Indication, and Control Equipment used with Thermocouple Type J ^{FO}	-200 °C to 1 200 °C	0.35 °C	





Twilight S. A. de C. V.

Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Temperature Calibration, Indication, and Control Equipment used with Thermocouple Type K ^{FO}	-200 °C to 1 370 °C	0.42 °C	Electrical Simulation of Thermocouple Output Multi-Function Workstation Transmille EA015
Temperature Calibration, Indication, and Control Equipment used with Thermocouple Type N ^{FO}	-200 °C to 1 300 °C	0.37 °C	Transmille EA001A Euramet CG-11
Temperature Calibration, Indication, and Control Equipment used with Thermocouple Type T ^{FO}	-250° C to 400 °C	0.31 °C	
Temperature Calibration Indication, and Control Equipment used with RTD (Pt 100Ω) ^{FO}	-100 °C to 800 °C	0.28 °C	Transmille 3041A Electrical Simulation of RTD Output EURAMET CG-11
Teslameter (Gaussmeter) ^{FO}	1 μT to 1 500 μT (0.01 G to 15 G)	0.004 9 % of reading	Multi-Function Workstation Transmille EA015 ASTM E 1444/ E1444M
	240 mT to 980 mT (2.4 kG to 9.8 kG)	0.095 % of reading	Reference Magnet, VM 4-2mm, VM 4-5 mm, VM 4-10 mm ASTM E 1444/ E1444M

Time and Frequency

Time and Frequency			
MEASURED INSTRUMENT,	RANGE OR NOMINAL DEVICE SIZE	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	AS APPROPRIATE	MEASUREMENT	EQUIPMENT
		CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Photo Tachometer ^F	25.13 radian/s to 2 094.19 radian/s	0.12 radian/s	Multifunction Workstation
			Transmille Calibrator EA015
			SAE AS432

1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.





Twilight S. A. de C. V.

Alfonso Reyes # 2612, 704, Col. Del Paseo Residencial Monterrey, Nuevo León, México. C.P. 64920 Contact Name: Marc Stratmann Phone: 818-115-1400

Accreditation is granted to the facility to perform the following calibrations:

- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this calibration at its fixed location.
- 4. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations. Example: Outside Micrometer would mean that the laboratory performs this calibration onsite at the customer's location.
- 5. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer^{FO} would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 6. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 7. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.